



# Products and Applications for the Life Science Laboratory

*Wireless Mouse Control Micromanipulators*  
*Wireless Mouse Control Microinjection Combo*  
*Microinjection Work Station*  
*Microinjectors*  
*Microperfusion Systems*  
*Multi-Channel Microfluidic Pump*  
*Single Barrel Micropipette Pullers*  
*Multi-barrel Micropipette Pullers*  
*Quartz Micropipette Puller*  
*Microforge-Grinding Centers*  
*Inverted Microscope*

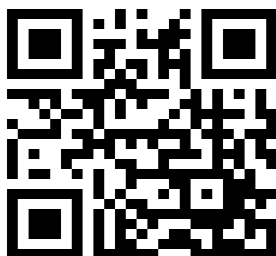
**MDI**®

**MicroData Instrument, Inc.**

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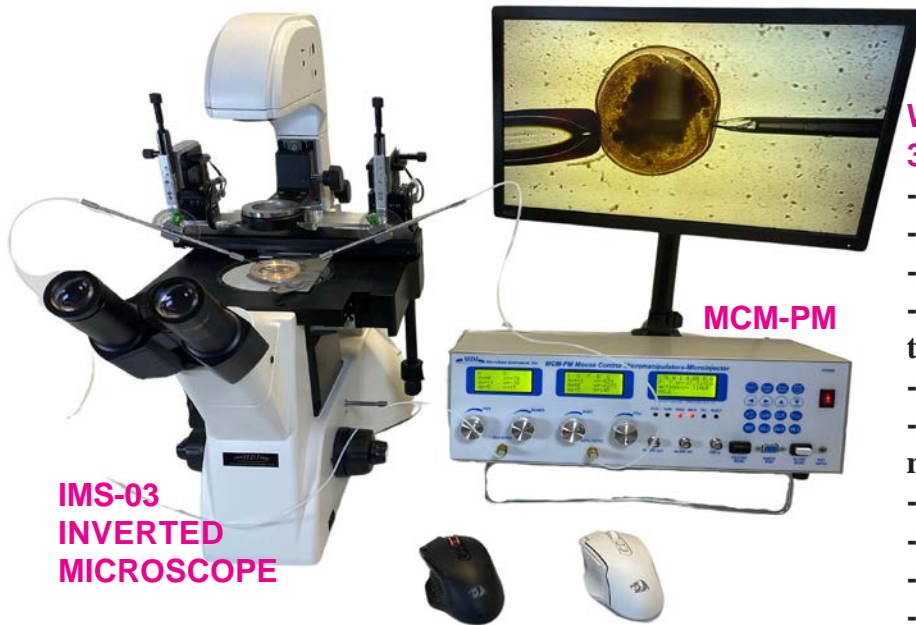
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### Return

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# Mouse Control Micromanipulators Microinjection



**IMS-03  
INVERTED  
MICROSCOPE**

**MCM-PM**

## Combo Workstation

### Wireless Mouse Complete Control 3D Micromanipulator and Injector

- Complete System with Microscope.
- Mouse Movement 5 button control.
- Convenient to control & space saver.
- All movement and injection functions in the palm of your hand.
- 3D Movement with mouse XYZ scroll.
- Now you can inject or hold while on the move without taking hand off the mouse.
- Easy to setup and small footprint.
- No maintenance is required.
- Great Camera display with any screen.
- Ergonomics helps prevent hand fatigue.



**MCM-01L**

**MCM-01R**

**PM1000 or PM2000 Microinjector**

### Easy Integration with any Microscope

- MCM with Left (L) or Right (R) Micromanipulator
- Universal Microscope Bracket.
- Easy to setup and install.
- Save on space and less countertop footprint.
- Feature rich for injection, hold, clear hold, vent, etc.
- MCM upgrade with microprocessor injection control

# Programmable Pipette Pullers - For Polycarbonate, Glass, or Quartz



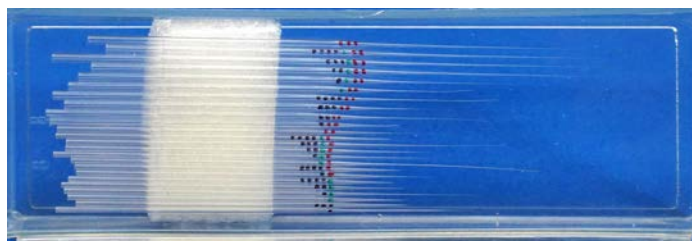
**PMP-107Le Super Length Micropipette Puller**

### Micropipette Puller for ICSI Pipette Production

- Polycarbonate can be pull with flexibility.
- Glass pipette can be pull all type of shape and sizes.
- ICSI Injection, Holding, Denuding and etc Pipettes

### Microforge - Grinding Center Production

- Customize your pipette to any shape and size.
- Production produce pipettes with easy to use.
- Cutting, Tipping, Bending, Polishing, Bevelling.
- Eash to use and excellent working lense.

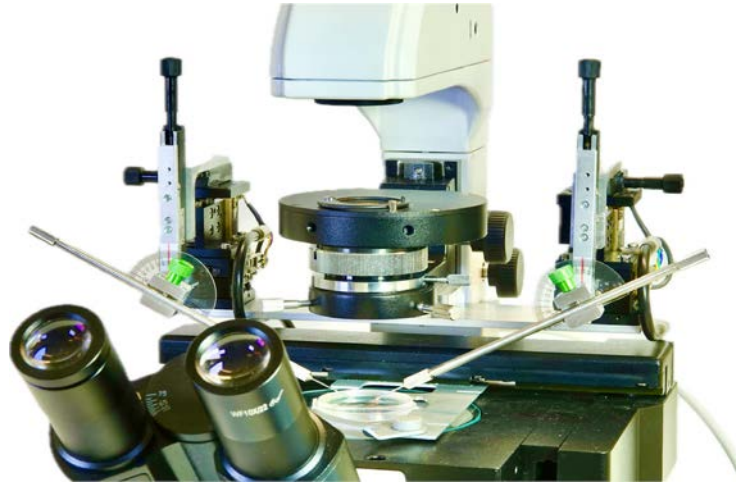


**MFG-5APTD Microforge - Grinding Center with Digital Camera**

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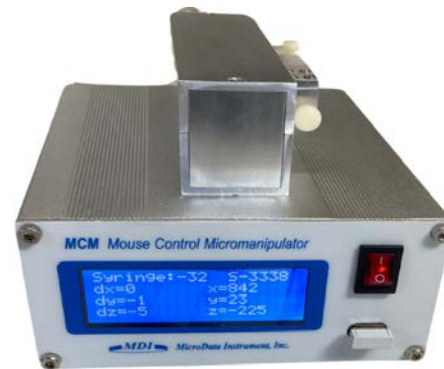
## MCM-01L Mouse Controller and Hold Pipette 3D Micromanipulator

## MCM-01R Mouse Controller and Inject Pipette 3D Micromanipulator



Left side 3D Micromanipulator with coarse 2D adjustment

Right side 3D Micromanipulator with coarse 2D adjustment

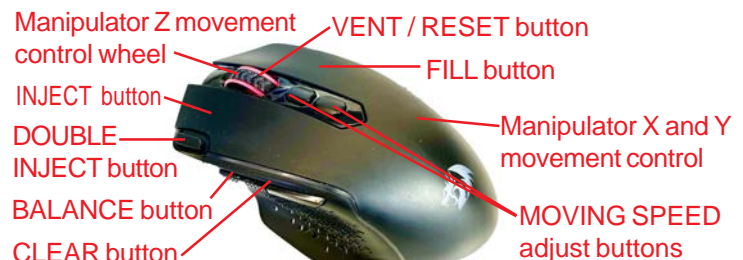


### 3D Micromanipulator Mouse controller

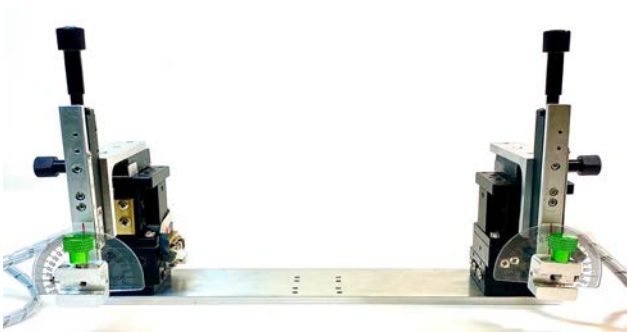


Wireless Mouse for left side (Holding) control

### 3D Micromanipulator and Inject Syringe Mouse controller



Wireless Mouse for Right side (Injection) control



Micromanipulators (R/L) with Bracket for IMS-03



Universal Bracket for Invertical Microscope

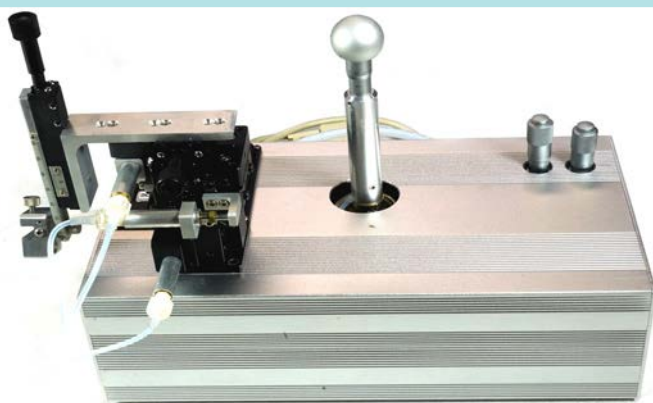
### Specifications:

Mouse Control Movement Range:	7-10mm for X (right/left), 8mm for Y (forward/backward) and 7-10mm for Z (hight/low). 4 um resolution for all directions.
Coarse Location Adjustment Range:	Y (forward/backward): 20 mm, Z (hight/low): 35 mm
Power Supply:	100-240 VAC. 50-60Hz. Max. 500MA.

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# 3D Hydraulic Joystick Micromanipulators



**JHM-3 3D Hydraulic Joystick Micromanipulator**



**JHM-3R-PM2 3D Hydraulic Joystick Micromanipulator with PM-2000 Remote Keypad**



**JHM-3L-PM1 3D Hydraulic Joystick Micromanipulator with PM-1000 Remote Keypad**



**Optional magnetic stand (adjustable 0-35 cm high) or microscope bracket and pipette holder**



## Applications and Features

JHM-3 series Joystick 3D Hydraulic Micromanipulators are developed for manual moving and locating a micropipettes with accuracy, convenience and intuition on a microscope table one side or both sides. The X and Y horizontal movements can be manually controlled by moving the joystick required direction, while the Z vertical up and down can be controlled by turning the knob on top of joystick. There are two fine hydraulic control knobs on the control box for setting and adjustment of X, Y locations. There are two mechanic control knobs on the manipulator for Y and Z location coarse setting and adjustment. The hydraulic driving system offer smooth, vibration-free micromanipulator remote control movement. All three axes can be controlled easily and freely. An Easy-Pipette Holder-Clamp on the micromanipulator can clamp up to 1/4 inch diameter pipette holder rod. The pipette holder is easily and securely inserted in and out of the clamp, and can be conveniently turned and adjusted its angle with adjustable adaptive tension. The pipette holder can also be forward/backward adjusted its position inside the clamp.

The JHM-3 series Hydraulic Micromanipulators are easy to be maintained. Their structures are compact and reliable. All tubing can be easily connected and disconnected. The hydraulic fluid is easy to be replaced. There are DIY syringe kit for adding or replacing hydraulic fluid (water) easily. The JHM-3 series can be installed on both sides of adjustable bracket on the IMS-03 inverted microscope. They also can be installed and adopted on other inverted microscopes or stereo microscopes with optional brackets or magnetic independent stand.

**Joystick Control Movement Range:** 2.3 mm for X or Y, 6 mm for Z.  
**Hydraulic Control Knobs Adjustment Range:** X, Y: 8 mm, Z: 6 mm  
**Coarse Location Adjustment Range:** Y: 20 mm, Z: 35 mm  
**Hydraulic Fluid:** Water (or optional oil).

# IMS-03 Biological Inverted Microscope



IMS-03 Inverted Microscope



## Applications

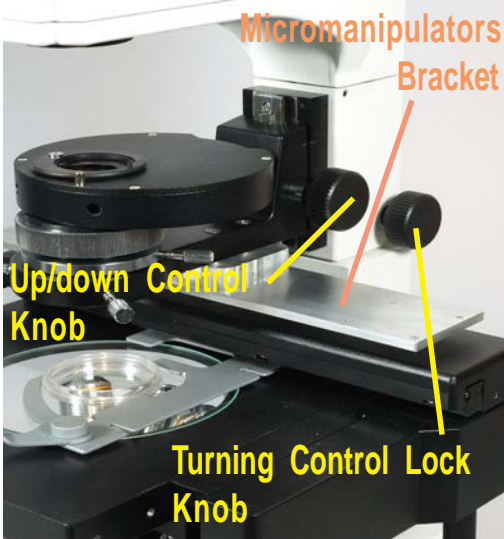
IMS-03 Biological Inverted Microscope is equipped with excellent UIS optical system including long working distance plan achromatic objective and extra large wide field plan eyepieces for easier observation. Compact and steady main body is embodiment for the shock resistance. The stage object moving mechanism is adopted coaxial high-strength steel wire control, which drives the object position very accurately and smoothly. There are a larger working table and an up/down adjustable bracket for installing micromanipulators on both sides, which can be easier to let pipette holders up to change disk and back to original position without take out the holders. The IMS-03 works perfectly as cell microinjection platform. The in / out turnable condenser system is suited for observation in a high culture dish and installing manipulators. This multifunction inverted microscope can be used in scientific biological research, cell microinjection, IVF, ICSI, live cell and tissue operation, culture observation and treatment, medical examination, etc.

## Specifications:

- Magnification:** 100x - 400x, infinite tube length & conjugate distance of objective.
- Trinocular:** Hinged binocular tube, observation angle 30 degree, pupil distance 53-75 mm.
- Eyepieces:** Supper view wide field eyepieces:10x, F:22mm, interface:30mm, D:10mm. Optional WF20x
- Objectives:** Long working distance plan achromatic objectives (cover glass thick:1.2mm):5x,10x-NA0.25WD4.3mm, 20x-NA0.4WD8mm, 40x-NA0.6WD3.5, phase contrast objective:10x-NA0.25 WD4.3 (Remark PHP2).
- Condenser:** Long working distance condenser: working distance 55mm, turnplace phase contrast.
- Object Stage:** Size:220x220mm. Movement range:77x134mm, precision wire control.
- Manipulator Bracket:** For JHM-3, HM-3 or MM-3 micromanipulators .
- Dish Holder:** Holder 1: 29x77.5mm, circular dish D68.5mm. Holder 2: 34x77.5mm, circular dish D68.5mm. Holder 3: 57x 82mm. Optional for circular dish D35mm or D50mm.
- Focus Adjusting:** Coaxial coarse and fine focusing mechanism with tension adjustable and focus stop.
- Illumination:** 6V30W halogen lamp, adjustable brightness.
- Weight/Dimention:** 45 LB, 15" W x 20" D x 27" H.

## Optional Accessories:

- Eyepieces:** WF20x.
- Culture Dish Holder:** 35 or 50 mm diameter holder.
- C-mount Adaptor:** For digital camera attachment.
- D-Camera Adaptor:** For Canon or Nikon digital camera connection and convert optics.



## Bracket Up/down Control

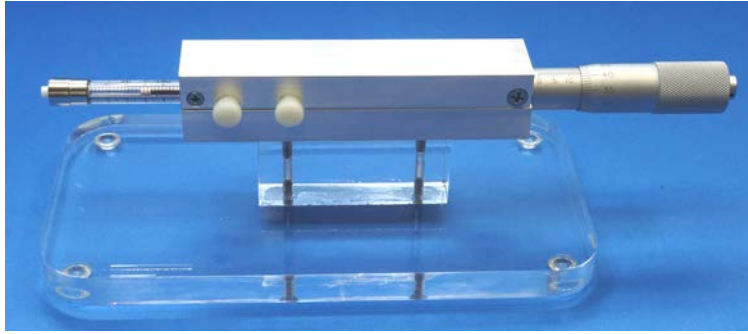


## Bracket Turning Control





# MM-100 Manual Microinjectors

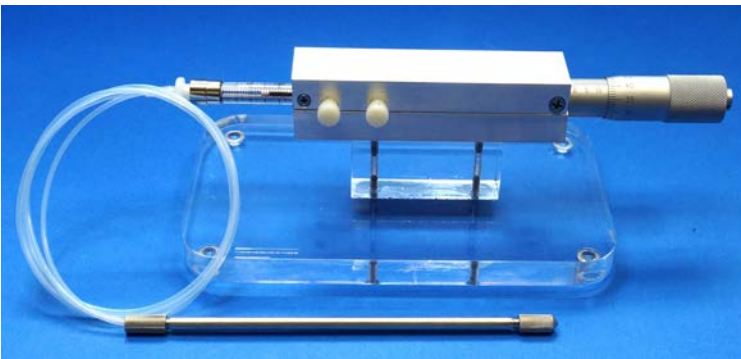


**MM-100 Manual Microinjector**

## Applications

The MM-100 Manual Microinjector is designed for manual control microliter to nano-liter volume precision injection. The MM-100 Manual Microinjector is a manual pneumatic or hydraulic syringe driver for injection needle or holding pipette. It can be used for applications of precise tiny liquid volume injection with easily volume setting and adjustment. It also is a convenient intuitive tool for holding egg, sucking and pushing sperm in ICSI application.

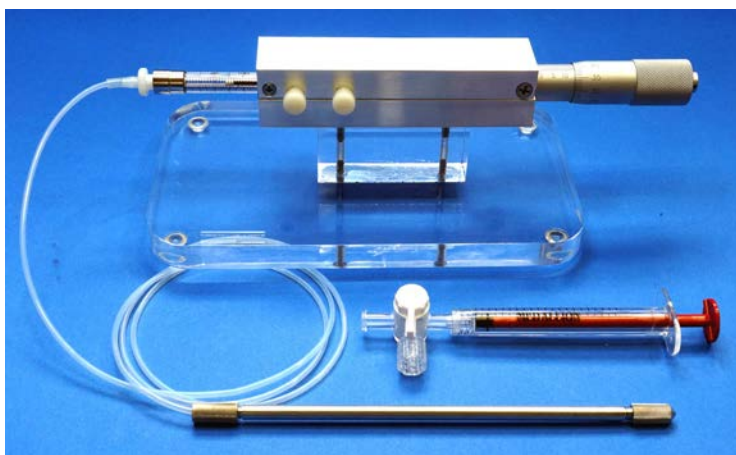
The MM-100 Manual Microinjector is composed of precision turning micrometer and precision measuring instrument syringe with seamless engineering connection. There are four volume syringe sizes of 50 ul, 100 ul, 250 ul and 1 ml for selecting. The 1 ml size syringe selection will be non-rotation pushing connection, other sizes will be directly rotation pushing connection. All syringes come with universal male luer connector which can be connected to tubing / pipette holder and T-syringe for hydraulic liquid adding. Their specifications are listed in following table:



**MM-100 Manual Microinjector  
+ HOLD-1S Pipette Holder**

## Specifications:

Syringe Volume	Volume per Revolution	Volume per Division	Total Inject Volume
50 ul	417 nl	8.3 nl	16.7 ul
100 ul	833 nl	16.7 nl	33.3 ul
250 ul	2.08 ul	41.7 nl	83.3 ul
1000 ul	8.3 ul	166.7 nl	333.3 ul



**MM-100 Manual Microinjector  
+Syringe and T Connector  
+HOLD-1S Pipette Holder**

### HOLD-1

Stainless Steel Pipette holder (L 150 mm, D 6.36 mm) for 1-1.5 mm O.D. single pipette .

### HOLD-1S, HOLD-1SE

Stainless Steel Pipette holder (L170 mm, D 4.8 mm) for single 1-1.5mm O.D. pipette.

# Programmable Cell Microinjectors

## PM 2000 Programmable Microinjector



## PM 1000 Cell Microinjector



### Applications

- Microinjection into adherent cells or into free floating cells with cell holding output.
- Intracytoplasmic Sperm Injection (ICSI).
- Cell surgery, RNA, DNA transfer, chromosome dissection.
- Cytoplasm or nucleus extraction.
- Cell selection, pick up and movement.

### Features

- Precision and versatile pneumatic injection engine for cell surgery and cell physiological research.
- Accurate microinjection, suction, clearing, balancing and venting can be delivered from the cell injection port.
- Gentle sucking, cleaning, holding, releasing and pushing a cell can be delivered from another cell holding port.
- Highest repeatability with action sequences (for PM2000), pressure readings, savable timers and counters.
- All programming and actions are controlled by an advanced microprocessor.
- User-friendly keyboard, foot switch, remote keypad or mouse, full information LCD display and digital trigger signal in/out ports (for PM2000).

Utilizing an advanced microcontroller and precision pneumatic components, the PM2000 and PM1000 are just designed as two very precise and smart pneumatic engine for microinjection. The PM2000 and PM1000 can deliver from picolitter to unlimited wide range of liquid to a target and can be controlled precisely to pick up and transfer sperm. With a smooth and very fine adjustable suction, ejection and a computerize timing valve, every single sperm can be handled conveniently and precisely.

A 60 - 100 psi pressure input gas is the only gas source required for the PM2000 or PM1000 to produce a wide range of pressure and vacuum outputs. There are two output ports on the front panel, one for a cell injection (or suction) pipette and another for a cell holding pipette. The injection port can do clearing, injecting, sucking, venting and balancing capillary action for the injection pipette. The cell holding port can do gentle suction for holding a cell. Besides cell releasing function, a smart proportional and adjustable pressure can be produced to push a cell out off the tip gently or clear the holding pipette completely.

There is savable and programmable injection and fill (suction) timers in both PM2000 and PM1000, which can be programmed from 10 millisecond to continue or manual control time. Besides injection and fill timers, there are savable timers and counters for clear, clear hold functions in the PM2000. There are smart 'Three Pulses then Continue' clear and clear hold function for the PM1000 manual control. All pressures are adjustable and their readings are savable for the PM2000. While in the PM1000, injection, balance and hold pressures are adjustable. Both microinjectors perform real-time data acquisition for pressure monitoring. For the PM2000's pressure mode, the suction vacuum pressure, injection pressure, balance pressure and hold vacuum will be displayed simultaneously as well as previous saved pressures on one LCD, while the PM1000 can display balance, injection and hold pressures in same time. Both are convenience for user to adjust and compare pressure settings. Monitor the input pressure is available in the PM2000.

The PM2000 allows the user to program custom-designed action sequences. Within each sequence, a user can save 4 pressure readings, 4 preset timers and 4 counters for corresponding actions. There are 30 programmable action steps in each sequence and total 30 programmable sequences.



All 30 sequences will be saved even turn off the power. The last using sequence will be recovered automatically when turn on the power again. Therefore, a user can program all different pressures, timers, counters and action steps for different experiments (up to 30). The user can just turn on the power to continue the last experiment, or simply select a sequence number, any one of 30 different experiments can be precisely repeated on any time.

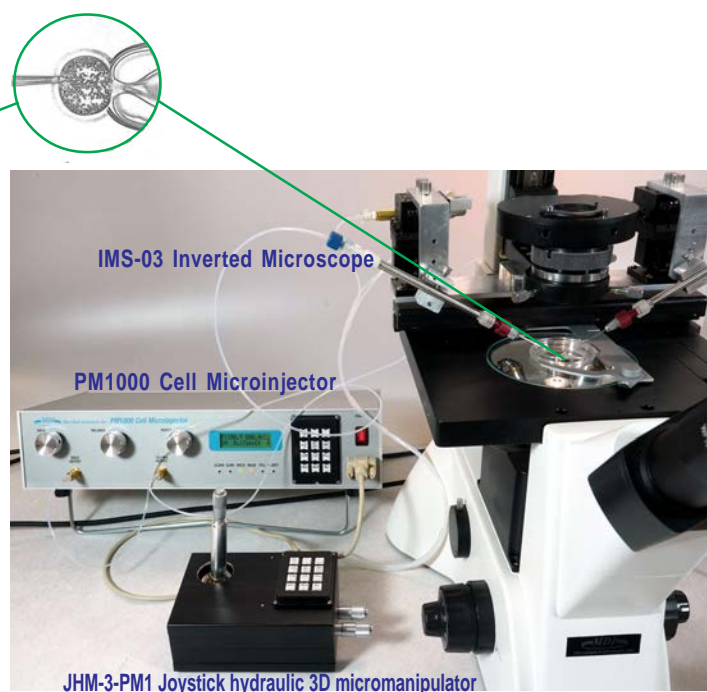
A simple and straightforward keyboard allows the user to program and perform actions for the PM2000 or PM1000. An LCD display window provides full information such as pressure, vacuum, time, count, sequence steps (PM2000) and actions, etc. Besides key pad, there is a programmable foot switch connector which can be used to control different one programmed function of Inject, clear, balance, hold, clear hold or vent. There is an extra foot switch or mouse

connector in both PM2000 and PM1000. An optional special mouse can control injection, hold (AUTO for PM2000) and fill functions on a finger tip. There is a remote port of a DB9 connector can connect to an optional remote keypad or digital interface input in the PM2000 or PM1000. The mouse or a remote key pad can be placed nearby the microscope/micromanipulators to form a very convenient microinjection work station. The optional rare data code of the DB9 remote control port may be provided for more sophisticated computer interface control. Furthermore, there are BNC connectors in the PM2000 for the timing (injection, suction and sequence step) signal in and out to synchronize other electrophysiological instruments. While the PM1000 is very simple to use with adequate precision functions for cell surgery, the PM2000 will give users wider applications and more sophisticated programming and electrophysiology functions.

## Specifications

	PM2000 Cell Microinjector	PM1000 Cell Microinjector
<b>LINE VOLTAGE</b>	Specified 100, 120 or 240 VAC	Specified 100, 120 or 240 VAC
<b>POWER CONSUMPTION</b>	35 Watts	35 Watts
<b>INPUT GAS PRESSURE</b>	60 - 100 psi	60 - 100 psi
<b>CLEARING PRESSURE</b>	Same as input pressure	Same as input pressure
<b>CLEAR HOLD PRESSURE</b>	0-3 psi ( regulated and displayed )	0-3 psi ( regulated and displayed )
<b>INJECTION PRESSURE</b>	0.1 - 60 psi ( regulated and displayed )	0.1 - 60 psi ( regulated and displayed )
<b>BALANCE PRESSURE</b>	0 - 10 psi ( regulated and displayed )	0 - 10 psi ( regulated and displayed )
<b>FILL VACUUM</b>	0 - 26" Hg ( regulated and displayed )	12 - 20" Hg (depending on input pressure without regulator or display)
<b>HOLD VACUUM</b>	0 - 25" of H <sub>2</sub> O ( regulated and displayed )	0 - 25" of H <sub>2</sub> O ( regulated and displayed )
<b>TIMER SETTING</b>	0.01 to 327.67 sec.(10 msec. resolution) CONTINUE or MANUAL control for all Inject, Fill, Clear and Clear Hold functions.	0.01 to 327.67 sec.(10 msec. resolution), CONTINUE or MANUAL control for Inject and Fill, manual pressing control for other functions.
<b>COUNTER SETTING</b>	1 - 255 for all Inject, Fill, Clear and Clear Hold functions.	Count display for Injecting and fill only.
<b>SAVABLE SEQUENCE/STEP</b>	30 sequences, 30 steps for each sequence.	No.
<b>FOOT SWITCH PORT</b>	Standard one, optional two connectors of programmable trigger Inject, clear, balance, hold, clear hold or vent function.	Standard one, optional two connectors of programmable trigger Inject, clear, balance, hold, clear hold or vent function.
<b>REMOTE CONTROL PORT</b>	DB9 female connector for optional remote keypad with data input code provided. Optional remote mouse port.	DB9 female connector for optional remote keypad with data input code provided. Optional remote mouse port.
<b>TRIGGER INPUT/OUTPUT PORT</b>	Input AUTO trigger BNC and 2 BNCs for inject and fill signal output	No.
<b>ACCESSORIES</b>	One <b>IP-1</b> ( 6' input tubing with connector ). Two <b>OP-2</b> ( 3' output tubing with connector ). One <b>FSW</b> ( foot switch ).	One <b>IP-1</b> ( 6' input tubing with connector ). Two <b>OP-2</b> ( 3' output tubing with connector ). One <b>FSW</b> ( foot switch ).
<b>OPTIONAL ACCESSORIES</b>	<b>HOLD-1, HOLD-1.2, HOLD-1.5</b> 1, 1.2 or 1.5 mm O.D. pipette holder. Extra <b>FSW</b> foot switch. <b>PM-KP</b> remote control key pad. <b>MOUSE-1</b> (mouse). <b>RK-1</b> rack mounting kits with handles.	<b>HOLD-1, HOLD-1.2, HOLD-1.5</b> 1, 1.2 or 1.5 mm O.D. pipette holder. Extra <b>FSW</b> foot switch. <b>PM-KP</b> remote control key pad. <b>MOUSE-1</b> (mouse). <b>RK-1</b> rack mounting kits with handles.

## Cell Microinjection Work Station Set Up



# Programmable Multi-Channel Pressure Injection Systems

## PM8000 8-Channel Pressure Injection System



## PM6000 4-Channel Pressure Injection System



### KEY FEATURES

- Multiple function system for microinjection and microperfusion.
- Up to eight inject/perfusion outputs, one hold cell output and one synchronized drain out channel.
- Manual control or automatic sequential step cycle operation.
- Programmable and savable timers, counters and step sequences.
- Programming foot switch, special remote keypad or mouse for convenient control.
- Programming, information and pressure real time display without interface outside computer.

The PM6000 (upgraded from previous model PM2000B) and PM8000 Programmable 4 and 8-Channel Pressure Injector systems are designed for single to eight channel intracellular injection and extracellular perfusion. They are excellent microinjection and perfusion engines for pharmacological drug testing, molecular biological DNA, RNA transferring, intracytoplasmic sperm injection and cell electrophysiological applications. Combining an advanced microcontroller and precise pneumatic components, these systems can simultaneously control up to eight injection micropipettes or eight perfusion vials and one cell holding pipette and one drain pipette.

The four (PM6000) or eight (PM8000) injection/perfusion output ports can be controlled separately or combined together to perform actions such as injection, capillary action balancing, suction or clear up. The cell holding output port can produce an adjusted gentle suction to hold a cell or eject a pressure to push a cell or completely clear the holding pipette. Another drain output port can simultaneously produce an adjusted suction to drain and clear out liquid before next channel microperfusion. Both PM6000 and PM8000 can deliver different quantity agents and drugs from picoliters to continued perfusion.

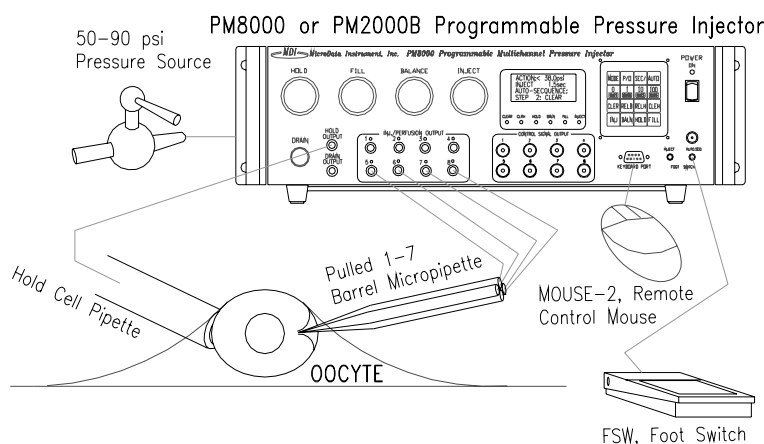
All output pressures and vacuums are regulatable and can be real-time displayed on the front panel display. Previous pressure readings can also be recovered on the display for setting comparison.

Besides programmable timers and counters, there are 16 programmable and savable injection/perfusion sequences with 32 programmable steps in each sequence. Each sequence can be repeated continually or triggered manually. The interval time between steps can be programmed for automatic sequential cycle or manual trigger.

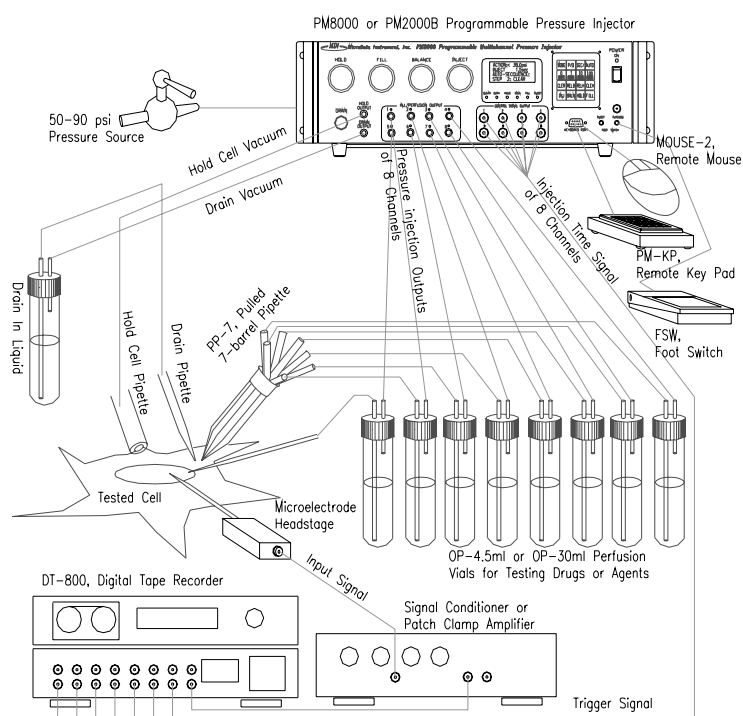
A programmable foot switch connector can select one of INJ, FILL, BALN, HOLD, CLER, CLRH, VENT and AUTO actions for foot switch control. A special remote mouse can control INJ, AUTO and FILL functions conveniently. A remote control port can be controlled by an optional remote key pad or provided rare data input code for more sophisticated computer interface control application. With exceptional versatility and extremely precise control, both PM6000 and PM8000 are ideal multichannel injection / perfusion engines.



## Connection for Intracellular Injection System :



## Connection for Extracellular Microperfusion System :



### Basic Accessories:

- IP-1** Input tubing/connector.
- OP-2** output tubing/connector (6 for PM6000, 10 for PM8000).
- OV-1.5** perfusion 1.5ml vial (4 for PM6000, 8 for PM8000).
- HOLD-4(7)** 4(7)-barrel pipette holder.
- PP-4(7)** pulled 4-barrel pipette for PM6000, 7-barrel for PM8000.
- FSW** foot switch. Power cord. User's manual.

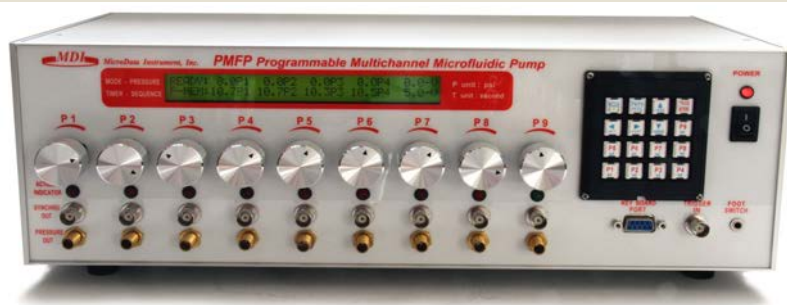
### Optional Accessories:

- OP-4.5ml, OP-10ml, OP-30ml** perfusion/drain vial.
- STB-1.5** magnetic stand and 1.5ml vial bracket.
- HOLD-1** single pipette holder..
- PP-4, PP-7** pulled multibarrel pipette.
- MOUSE-1** special remote mouse.
- PM-KP** remote key pad.
- RK-1** rack mounted kit with handle for PM6000.
- RK-2** rack mounted kit with handle for PM8000.

## SPECIFICATIONS

<b>Output Channels</b>	4 (PM6000) or 8 (PM8000) injection / perfusion outputs, one synchronized drain out and one cell hold channel.	<b>Timer Setting Range</b>	10 msec - 327.67 sec. (10 msec. Resolution ) for Inject, Fill, Clear and Clear Hold functions.
<b>Input Gas Pressure</b>	30 - 100 psi	<b>Counter Setting Range</b>	1 - 255 for Inject, Fill, Clear and Clear Hold functions.
<b>Clearing Pressure</b>	Same as input pressure	<b>Savable Sequences</b>	16 sequences
<b>Clear Hold Pressure</b>	0-3 psi (regulated and displayed)	<b>Programmable Steps</b>	32 steps for each sequence.
<b>Injection Pressure</b>	0.3 - 60 psi ( regulated and displayed)	<b>Foot Switch Ports</b>	One or optional two programmable foot switch control port(s).
<b>Balance Pressure</b>	0.05 - 10 psi ( regulated and displayed)	<b>Remote Control Port</b>	DB9 connector for optional remote keypad or provided rare input data code for sophisticated computer interface.
<b>Fill Vacuum</b>	0" - 24" Hg ( regulated and displayed)	<b>Trigger Signal Ports</b>	4 (PM6000) or 8 (PM8000) BNCs for injection synchronized signals output and one BNC for AUTO trigger input.
<b>Hold Vacuum</b>	0" - 30" of water (regulated and displayed)	<b>Power Consumption</b>	100, 120 or 220 VAC, 35 Watts
<b>Drain Vacuum</b>	0" - 30" of water ( regulated and displayed)		
<b>Repeatability</b>	+/- 0.1 psi		
<b>Display Accuracy</b>	+/- 0.1		

# PMFP Programmable Multichannel Microfluidic Pump



## KEY FEATURES:

- Multichannel pressure outputs with versatile capabilities and compact size for microfluidic solution driving.
- Up to eight independent pressure output channels plus one adjustable vacuum suction output channel.
- Programmable and savable timers and automatic multistep sequences. Adjustable independent nine output pressures, one suction vacuum and savable readings.
- Nine independent synchronize signal outputs, trigger and interrupt signal input and trigger/interrupt foot switch.
- Convenient full function control key pad and remote port for remote key pad and rare data code provided computer interface application.

savable for next time repeat operation. The previous pressure reading can be recalled on the LCD for new pressure setup comparison.

The PMFP provides programmable timers for every independent output control. The PMFP also provide different sequence step time to deliver accurate timing and duration for each step channels action. The PMFP allows the user to operate manually or automatically multistep sequences running which are designed by user. There are 15 savable sequences with 20 programmable steps in each sequence. They can be used to perform and repeat different sequential pressure outputs precisely and automatically. Also, the sequential step cycles can be automatically performed or triggered each step manually. All preset timers, pressure reading memory and sequential steps are saved even turn off the power. The PMFP is capable to perform repeatable experiments at anytime.

An attached foot switch can trigger preset sequence steps or be used as an interrupt trigger during output actions. An optional remote keyboard give the user another convenient tool to control the whole operation. The remote key board port can be interfaced with a computer control. The exceptional versatility and precise multi-output pressure control are the hallmark of the PMFP.

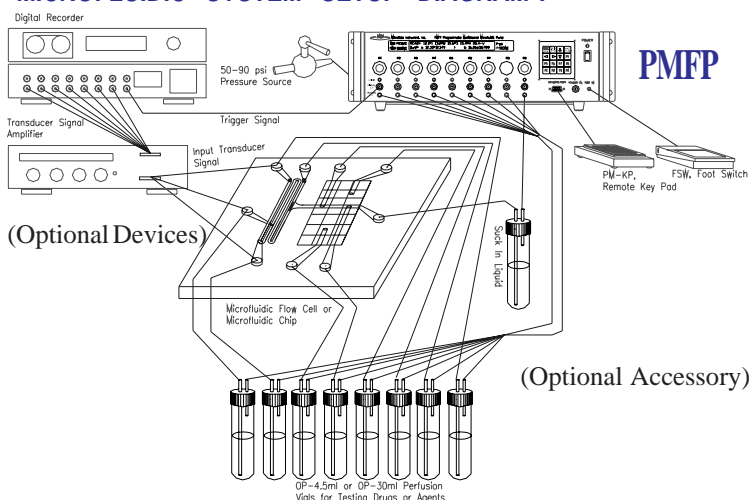
## SPECIFICATIONS

<b>OUTPUT CHANNEL</b>	Eight adjustable pressure output channels. One adjustable vacuum suction channel.
<b>LINE VOLTAGE</b>	100, 120 or 240 VAC
<b>POWER CONSUMPTION</b>	40 Watts
<b>INPUT AIR PRESSURE</b>	30 - 93 psi
<b>PRESSURE OUTPUT</b>	0.2 - 90 psi (regulated and displayed)
<b>VACUUM OUTPUT</b>	0-13 -psi (0"-25" Hg regulated and displayed)
<b>REPEATABILITY</b>	+/- 0.1 psi
<b>DISPLAY RESOLUTION</b>	+/- 0.1 psi for pressure
<b>TIMER SETTING</b>	0.01sec. to 327.66 sec. (0.01sec. resolution for whole range ) to EXTEND or 0-MANU control.
<b>SAVABLE SEQUENCES</b>	15 Programmable sequences.
<b>STEPS PER SEQUENCE</b>	20 Programmable steps
<b>REMOTE CONTROL PORTS</b>	Remote DB9 connector, foot switch jack and Trigger BNC for negative TTL input.
<b>OUTPUT SYNCHRO SIGNAL PORTS</b>	Eight BNCs for pressure output port P1-P8 with positive TTL (0-5V) signals output. One BNC for vacuum suction output port P9 with negative TTL signal (5V-0) output.
<b>WORKING TEMPERATURE</b>	4C - 43C (39F - 105F)
<b>COMPUTER INTERFACE</b>	DB9 digital input interface with rare input control data code provided.

The PMFP Programmable Multichannel Microfluidic Pump is designed to drive solution for variers microfluidic devices, microfluidic logics, flow cells and microfluidic chips applications.

Up to eight pressure outputs and one suction vacuum output can be controlled separately or with different channels combination together to perform actions such as output different pressures and suction, different timing and different automatic sequences. There are up to nine individual regulators for adjustments of eight channel output pressure and one suction vacuum. An LCD provides full information display such as pressure, vacuum, time, sequence steps and actions. During pressure mode, all pressure readings are

## MICROFLUIDIC SYSTEM SETUP DIAGRAM :





# PMP-102 Programmable Micropipette Puller



## Description and Applications

The PMP102 is a state of the art microprocessor controlled glass micropipette puller. It pulls a glass pipette horizontally to two identical micropipettes each time. Varied micropipettes, such as patch clamp electrodes, intracellular electrodes, injection micropipette, hold cell pipette and microneedles all can be pulled out by sophisticated preset sequences or sequences programmed and created by users. To achieve these versatility and the higher degree of reproducibility, many advanced technologies are applied on this micropipette puller.

## Product Features

### ● Exclusive Optical-Digital Taper Measurement

An exclusive optical-digital ruler in the PMP102 performs precise real-time taper the

set point dynamically. As a result, the puller always provides precise heating power, despite of many times of pipette pulling or thermal/electrical characteristic changing. The heater can also be set to automatically search the melting point for different glass pipettes. Plus a powerful computerize tip sensing function, pulled measurement and pull length controlling the puller can finish multistep tip pulling precisely and automatically.

### ● Computerize Real-Time Feedback Heater Control

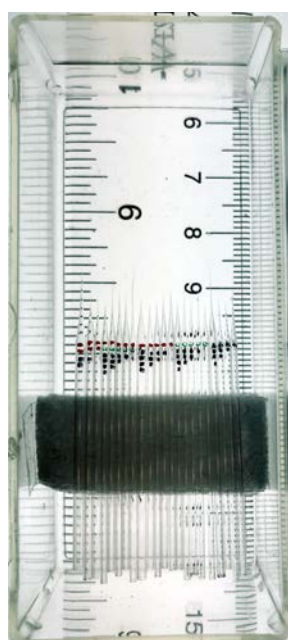
Inside the PMP102, there is an advanced microcontroller to perform real-time heater monitoring and close loop controlling. If a heating level is selected and preset, the microcontroller will measure the actual heating power during heating power on. The measurement is real-time displayed and feedback to the control unit to produce heat matching

### ● Expertise Preset Pulling/Polishing Sequences and Physical Pulled Samples from 99 Programmable Savable Sequences for Reliable Reproduction and Creation

There are 30 expertise preset sequences and 30 backup sequences in total 99 user programmable and savable pulling sequences with 18 steps in each sequence. The 33 preset sequences are created and concluded by expertise endeavor with many successful practices, which cover mostly major kinds of borosilicate glass micropipette applications even with simple automatic pulling and polishing function. Moreover, each finishing PMP-102 comes with 22 physical pulled samples from preset sequences on the unit. Users can easily select the right sequence by viewing the physical pulled samples. The preset sequences are convenient and important, not only because they can pull mostly different micropipettes but also they can be copied as templates to create new sequences with only minor parameter change. Users can easily program different pipette tip size, tip length and tip shape in different sequence for special applications. Time, heat level, heat control and action parameters all can be programmed in the unit.

### ● Pneumatic Pulling Force and Very Compact Size

A simple 30-60 psi pressure air source is only pressure input to the PMP-102. With precise regulated pressure controlling the PMP-102 pulls with more controllable, much even and consistent dragging characteristics than gravity or magnetic force. Within a very compact size, the PMP102 can precisely and automatically perform single to multistep pulling without manual interrupt. A precision micro-linear ball bearing rail and advanced pneumatic components are used to provide no fault pulling movement. A simple keypad and full information display LCD let users read all pulling parameters directly and control easily. With many advanced features, pulling an ideal micropipette is no longer an uncertainty of hand skill, but a reproducible automatic processing in the PMP-102.

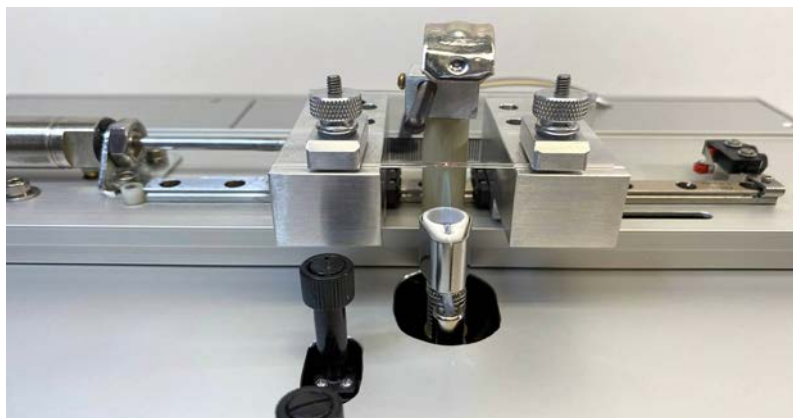


Using color code marked every physical pulled samples from preset sequences of each shipped out unit.

## Specifications:

<b>Pipette</b>	Single barrel, 1mm-3mm O.D. borosilicate or aluminosilicate glass capillary tubing.	<b>Sequences</b>	99 savable	<b>Pressure air input</b>	30-60 psi
<b>Pulling force</b>	Pneumatic	<b>Steps</b>	18 /per sequence	<b>Display</b>	20x4 LCD
<b>Heater</b>	Nichrome coil	<b>Preset sequences</b>	30 and 30 backup	<b>Actions</b>	Pull 1, Pull 2, Pull 2/Cool, Cool Air and Return.
<b>Heater control</b>	Microcontroller	<b>Physical samples</b>	22	<b>Input Voltage</b>	Preset 110 or 240 VAC
<b>Heating Level</b>	76 general heat levels (24-99), 54 automatic heat levels (45-98).	<b>Taper length setting</b>	0.5 - 20 mm	<b>Power consumption</b>	Maximum 150 watts
		<b>Pressure 1 regulator</b>	0.1 - 10 psi, adjustable	<b>Dimension</b>	18"L x 8"W x 11"H
		<b>Pressure 2 regulator</b>	0.1 - 60 psi, adjustable	<b>Weight</b>	23 lbs.
		<b>Cool air pressure</b>	0.5 - 30 psi, adjustable		

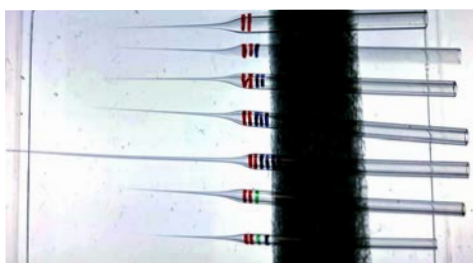
# PMP-102Q Programmable Quartz Glass Micropipette Puller



- Pull fused quartz, fused silica and borosilicate glass micropipette with regular cooking butane gas.
- High efficient micro torch with precision flame control without focusing problem.
- Manufacture preset sequences within up to 99 Programmable sequences.
- Precise tip length setting with horizontal symmetric double pull.



**Pulled all Quartz Pipette Samples from each shipped out unit sequences.**



**Pulled all Borosilicate Glass Pipette Samples from each shipped out unit sequences**

Quartz glass (fused quartz, fused silica) pipette has much lower dissipation factor and dielectric constant than that of other glass. Quartz pipette tip is much stronger than other glass too. In another word, the quartz pipette tip can be less noise in the patch clamp recording and not easy to break the tip when penetrating tough tissue. If these better electrical characteristics and better physical features of a glass pipette tip is the critical point of your application, you need pulled quartz pipettes or quartz glass pipette puller.

The PMP-102Q is just developed and designed to pull quartz glass pipette. With very successful technique and features designed for PMP-102 Programmable Micropipette Puller, the PMP-102Q is continually adopted the advanced micro-computer control, optical ruler measurement, heat control and precision pneumatic pulling force control for the quartz glass pipette pulling. Another bright point of the PMP-102Q is using regular cooking butane gas cartridge as heating gas source instead of using expensive and complicate laser heating source. The butane flame is optimal controlled by the PMP-102Q and well fit in a convenient and compact platform. With total savable 99 programmable sequences, the flame, pull force, pulling distance, timing can be set and programmed in up to 18 different steps in each sequence. There are very useful standard sequences which are preset by MDI experts with numerous practices and experience.

A regular cooking butane cartridge can be used for long time and easy to be handled as operating a butane cooking stove in a PMP-102Q. Without the focusing problem in a laser heater, the PMP-102Q can pull pipette with 0.1 mm OD to 1.5 mm OD thin wall quartz glass tubing. It can handle more pulling steps without a focusing problem. The PMP-102Q is a practical, compact, precise control and reliable new quartz glass pipette puller.



# PMP-102LD Programmable Micropipette Puller



Using color code marked every physical pulled samples from preset sequences of each shipped out unit.

## PMP-102LD Specifications:

<b>Capillary tubing</b>	Single barrel, 1mm-3mm O.D. borosilicate or aluminosilicate glass capillary tubing.
<b>Pulling force</b>	Pneumatic
<b>Heater</b>	Nichrome coil
<b>Heater control</b>	Microcontroller
<b>Heating Level</b>	76 general heat levels (24-99), 54 automatic heat levels (45-98)
<b>Sequences</b>	99 savable
<b>Steps</b>	18/per sequence
<b>Preset sequences</b>	35 and 35 backup
<b>Physical samples</b>	22
<b>Taper length pull</b>	0.5 - 35 mm
<b>Pressure 1</b>	0.1 - 10 psi, adjustable
<b>Pressure 2</b>	0.1 - 60 psi, adjustable
<b>Cool air pressure</b>	0.5 - 30 psi, adjustable
<b>Air pressure input</b>	30-60 psi
<b>Display</b>	20x4 LCD
<b>Actions</b>	Pull 1, Pull 2, Pull 2/Cool, Cool Air and Return.
<b>Input Voltage</b>	Selected 110 or 240 VAC
<b>Power used</b>	Maximum 150 watts
<b>Dimension</b>	18"L x 8"W x 11"H
<b>Weight</b>	25 lbs..

## Glass Pipette Samples Pulled by PMP-102LD (with sequence number color marks)

The PMP102LD is an upscale and heavy duty model of the PMP-102 Programmable Micropipette Puller. It keeps all advanced features of the PMP-102, plus applied more heavy duty linear bearing rail and pulling cylinder, higher power and larger heat coil and longer pulling distance ability. There are pipette setting special fixture and broken glass damage avoiding mechanical arrangement design. All these upgrades make the PMP-102LD suitable for pipette pulling larger production application.

## PMP-102Q Specifications:

<b>Capillary Tubing</b>	Single barrel, thin wall 0.1-1.5mm O.D., 0.7-1.1mm I.D. Fused quartz, fused silica glass capillary tubing and up to 5 mm OD sizes of borosilicate or aluminosilicate glass capillary tubing.	<b>Gas pressure</b>	0.1 - 10 psi, adjustable.
<b>Pulled taper length</b>	0.5 - 10 mm.	<b>Pre-pull pressure</b>	0.1 - 60 psi, adjustable.
<b>Sequences</b>	99 programmable sequences.	<b>Mid-pull pressure</b>	0.1 - 60 psi, adjustable.
<b>Steps</b>	18 steps per sequence.	<b>End-pull pressure</b>	0.1 - 60 psi, adjustable.
<b>Heater</b>	Micro-torch flame.	<b>Heat/Pull control</b>	Microcontroller.
<b>Heater gas source</b>	UN2037 butane gas cartridge.	<b>Actions</b>	Start, Pre-pull, Mid-pull, End-pull, End-pull/Stop Heat, Return, Stop.
<b>Pulling force</b>	Pneumatic force.	<b>Display</b>	20x4 LCD
<b>Input air source</b>	60-80 psi pressure air	<b>Power input</b>	110 / 240 VAC
		<b>Power consumption</b>	30 watts
		<b>Dimension</b>	18L x 12W x 11H inch.
		<b>Weight</b>	30 lb.

# PMP-107 Programmable Multipipette Puller



Unpulled and Pulled  
7, 4-barrel Pipettes



## Description and Applications

The PMP107 is a state of the art microprocessor controlled multi-barrel glass micropipette puller. It can pull single barrel or multi-barrel (3, 4 or 7-barrel) glass pipette horizontally. Varied micropipettes from single to 7-barrel can be produced as patch clamp electrodes, intracellular electrodes, injection needles, holding pipette for precision multichannel drug, agents injection and perfusion. All can be pulled out by sophisticated preset sequences or sequences programmed and created by users.

## Product Features

### Programmable Rotation Twist and Precision Pulling

The PMP-107 can automatically heat, twist and pull one to seven barrel pipette. There is no need for any manual rotation or any inconsistent timing interrupt control. The whole pulling processing is programmable and under control of a preset sequence. The rotation (twist) angle is programmable. Rotation and pulling can act simultaneously or separately with preset pulling distance, which can twist a multipipette with adjustable spirality. The spiral pulling can adhere separate multibarrel tips to a precise point but still with separate requiring tiny openings.

### Exclusive Optical-Digital Ruler Measurement

There is an exclusive optical-digital ruler in the PMP-107 to perform precise taper length setting, real-time measurement and tip sensing.

### Computerize Real-Time Feedback Heater Control

An advanced microprocessor real-time heater monitoring and close loop precise controlling.

## Specifications

<b>Pipettes applied</b>	Single, 3, 4 or 7- barrel
<b>Pipette barrel O.D.</b>	1-1.5 mm (1-5 mm for single barrel)
<b>Pulling force</b>	Adjustable pneumatic: P1(0.1-10 psi), P2( 0.1-60 psi)
<b>Heater</b>	Nichrome coil
<b>Heater control</b>	Microcontroller
<b>Heating levels</b>	74 (24-99) general , 64 (45-98) automatic.
<b>Total sequences</b>	99 programmable and savable
<b>Sequence max. steps</b>	18
<b>Preset sequences</b>	16 for single, 3, 4 and 7-barrel.
<b>Taper length setting</b>	Optical ruler 0.5 - 30 mm

Pulled Single, 3, 4, 7-  
barrel Pipette  
Samples for Every  
Shipped Out Unit

## Expertise Preset Pulling Sequences and Physical Pulled Samples from 99 Programmable Savable Sequences for Reliable Reproduction and Creation

Every PMP-107 is well tested and preset pulling sequences for pulling single, 3, 4 and 7-barrel multipipettes. There are total 99 user programmable and savable pulling sequences with maximum 18 steps in each sequence, plus physical pulled samples of single and multi-barrel micropipettes. A user will easily select the right sequence or just change a few step parameters to fit their special need. The preset sequences are convenient and important, not only because they can pull different multibarrel pipettes but also as convenient copy templates to create new sequences with only minor parameter change for special applications. The PMP-107 has an easy copy program function.

## Pneumatic Pulling Force and Compact Size

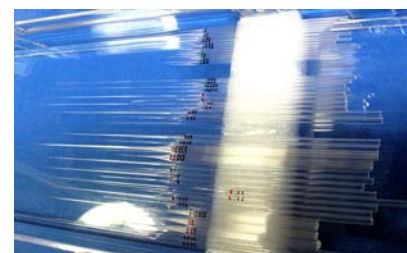
With only input simple 30-60 psi pressure air source, the PMP-107 can produce precise controlled pneumatic pressures pulling force, which gives more controllable, even and consistent dragging characteristics. Within a very compact size, the PMP-107 can precisely and automatically perform twisting and multiparameter multi-pulling without inconsistent manual interrupt. Using a PMP-107, pulling a multipipette is no longer an uncertainty of manual hard work, but a reproducible automatic processing.

<b>Cooling pressure</b>	Adjustable 1 - 30 psi
<b>Rotation control</b>	Programmable 90, 135, 180 or 225 turning degree
<b>Pressure air input</b>	30-60 psi
<b>Actions</b>	Pull 1, Pull 2, Pull 2/Cool, Rotation, Rotation/pull, Cool Air and Return.
<b>Display</b>	20x4 LCD
<b>Input voltage</b>	110 or 240 VAC
<b>Power consumption</b>	Maximum 150 watts
<b>Dimension</b>	14L x 11W x 7H inch.
<b>Weight</b>	About 18 lbs.

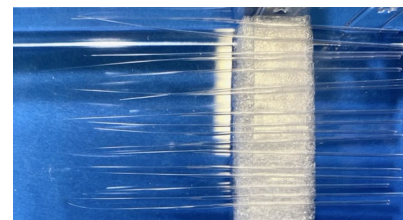
MicroData Instrument, Inc. [www.microdatamdi.com](http://www.microdatamdi.com) [info@microdatamdi.com](mailto:info@microdatamdi.com) Tel: 1-908-2221717



# PMP-107Le Programmable Super Length Micropipette Puller



Short and Long Pulled Borosilicate Pipette Samples



Pulled Polycarbonate Pipette Samples

## The PMP-107Le Programmable Super Length Micropipette Puller

is specially designed and upgraded to pull borosilicate glass or polycarbonate plastic capillary with extra long taper and tip for single to multipipette without twisting (no rotation), which can be prepared to be cut different opening size with stonger longer taper for IVF and ICSI applications. A long carbon or metal fiber also can be inserted inside the capillary pulled for making a long electrode application. The pair of pipette clamps are open ends on the PMP-107Le, an extra long fiber can be left out of both ends of pipette for pulling an extra long electrode. Therefore, the PMP107Le is straight pulling super length puller and excellent for IVF, ICSI applications as well as short to long fiber inside electrode pipette pulling.

## Pulling Polycarbonate Plastic Capillary as well as Borosilicate Glass Capillary

The PMP-107Le is not only adopted with all advanced technical features and precision of the PMP-102, but also equipped with larger and longer heat coil for more heating power range than the PMP-102. An up to 120 mm longer optical ruler, heavy duty pulling mechanism and power supply had been upgraded and developed on the PMP-107Le. The PMP-107Le can also pull polycarbonate capillary tubing by its preset special upgrade sequances and special control heating power. All manufacture preset programmed sequences by expertise give user more selections from short tip to super long tip pulling, from borosilicate glass to polycarbonate capillary tubing options.

## Specifications:

<b>Pulling Pipette</b>	Borosilicate glass tubing, single or pre-attached mult-barrel, 0.8-5 mm O.D., Polycarbonet plastic capillary 0.9-1.0 mm O.D.	<b>Taper length</b>	5 - 120 mm
<b>Pulling force</b>	Pneumatic	<b>Physical samples</b>	22
<b>Heater</b>	Nichrome coil	<b>Pressure 1 regulator</b>	0.1 - 10 psi, adjustable
<b>Heater control</b>	Microcontrollors	<b>Pressure 2 regulator</b>	0.1 - 60 psi, adjustable
<b>Heating Level</b>	74 general heat levels (26-99), 54 automatic heat levels (45-98).	<b>Cool air pressure</b>	0.5 - 30 psi, adjustable
<b>Sequences</b>	99 savable	<b>Pressure gas input</b>	30-60 psi
<b>Steps</b>	maximum 18 steps/per sequence	<b>Display</b>	20x4 LCD
<b>Preset Seq.</b>	30 and 30 backup	<b>Input Voltage</b>	Preset 110 or 240 VAC
<b>Actions</b>	Pull 1, Pull 2, Pull 2/Cool, Cool Air and Return.	<b>Power consumption</b>	Maximum 150 watts
		<b>Dimension</b>	18"L x 8"W x 11"H
		<b>Weight</b>	26 lbs.

# PMP-107Lr Programmable Super Length Multipipette Puller



**The PMP-107Lr Programmable Super Length Multipipette Puller** is specially designed to pull from short to extra long taper and tip for single to multipipette with twisting ( rotation) function, which can pull single or bundled 3,4,7 barrel pipettes.

The PMP-107Lr actually is an extra long pulling version of the PMP-107. The PMP-107Lr has all advanced technical features and precision mechanics of the PMP-107, plus a larger and longer heat coil for more heating power range and a 120 mm longer optical ruler and longer pulling mechanism, which let the PMP-102Lr can pull up to 120 mm longer tip than the PMP-107 can pull. Manufacture preset program sequences give user more choices from short tip to super long tip pulling option.



**Pulled single, 3, 4, 7-barrel pipette samples from all preset sequences with each shipped out unit**

## Specifications

<b>Pipettes applied</b>	Single, 3, 4 or 7- barrel	<b>Cooling pressure</b>	Adjustable 1 - 30 psi
<b>Pipette barrel O.D.</b>	1-1.5 mm (1-5 mm for single barrel)	<b>Rotation control</b>	Programmable 90, 135, 180 or 225 degree turning
<b>Pulling force</b>	Pneumatic: P1(0.1-10 psi), P2(0.1-60 psi)	<b>Pressure air input</b>	30-60 psi
<b>Heater</b>	Nichrome coil	<b>Actions</b>	Pull 1, Pull 2, Pull 2/Cool, Rotation, Rotation/pull, Cool Air and Return.
<b>Heater control</b>	Microcontroller	<b>Display</b>	20x4 LCD
<b>Heating levels</b>	74 (24-99) general , 64 (45-98) automatic.	<b>Input voltage</b>	Preset 110 or 240 VAC
<b>Total sequences</b>	99 programmable and savable	<b>Power consumption</b>	Maximum 150 watts
<b>Sequence max. steps</b>	18	<b>Dimension</b>	14L x 11W x 7H inch.
<b>Preset sequences</b>	16 for single, 3, 4 and 7-barrel.	<b>Weight</b>	About 23 lbs.
<b>Taper length setting</b>	Optical ruler 0.5 - 120 mm		



# MFG-5 Microforge-Grinding Center

## Microforge-Grinding Center MFG-5



## MFG-5AP



## MFG-5APT



POLISHING

BENDING

TIPPING

SHAPING

BREAKING

EXPANDING

BEVELLING

POLISH AFTER  
BEVELLING

- Glass micropipette tip polishing, shaping, tipping, bending, bevelling and grinding all in one compact platform.
- Combine platinum heater and precision microgrinder as convenient center tools on a horizontal binocular or monocular microscope platform.
- Precise and convenient movements for heater/grinder and pipette locations and optical focus. Switching automatically between forge and grinder or two-step bevelling with tools movement.
- Universal Easy pipette holder for one to seven barrel pipette holding with 0-360 degree turnable position.
- Up to 800x magnification in long working distance objectives and wide field eyepiece. Scale eyepiece for precision measurement.
- Adjustable precision power supply for variable grinder speed and heating level. High power background and side LED lights for better image.
- Foot switches controllable. Syringe and special tubing for wed grinding. Optional pressure air switchable for pipette tip clearing, expanding and cooling.



## MicroData Instrument, Inc.

The MFG Microforge-Grinding Center series are creation design for micropipette/multipipette tip total modifications. It combines a precision microforge and a microgrinder in a horizontal microscope compact platform. It can be used for micropipette tip polishing, shaping, tipping, bending, breaking, bevelling and grinding. It is an ideal micropipette/multipipette tip modify center.

The platform of MFG-5 Microforge-Grinding Center is made from a high quality horizontal binocular microscope. A precision optical focus system with 2-axial micromanipulation pipette holder can handle a single pipette or a multipipette conveniently and precisely. The pipette holders is 360 degree turnable for different angle bevelling, pipette bending or polishing. Another 2-axial micromanipulator controls combination of a platinum mini-heater and a precision microgrinder. They are side by side together. Moving heater or grinder to focus position will automatically switch power supply for the aligned tool. There is a foot switch controls aligned heater/grinder on/off. An adjusting dial knob controls heater level or grinder speed.

There are two special super bright LEDs. One is an adjustable powerful back light, another is adjustable side light for a clear contour image. The MFG Microforge-Grinding Center is made with compact structure and is controlled by precise circuitry.

The Microforge-Grinding Center use high quality optical components which include 10x or 20x wide field eyepieces and long working distance plan achromatic 4x, 10x/0.25, optional long working distance 20x/4.8mm and 40x/3.3mm objectives. The 10x wide field scale eyepiece gives user another accurate measurement tool. Besides heater/grinder power on/off, another optional foot switch connector can be added for pressure air control. Outside pressure air can be input to the Microforge-Grinding Center and can be switched output to a tubing by stepping on another foot switch. The pressure air output can be used for clearing a pipette dust after grinding or expanding or cooling a pipette during pipette forging. A syringe and special connector tubing will come with the microgrinder for wed grinding and pipette cleaning. There are extra precision coarse and fine moving adjustments ball rail structure in the model **MFG-5P** or **MFG-5PT** compare with an adaptable tool moving adjustment in the **MFG-5**. The **M2G-5P** is a precision two-grinding motors (coarse/fine) microgrinder. It can switch between two precision grinding motors (coarse/fine) instead of switching between a forge heater and a grinder. The model with microforge only is the **MF-5**. The model with adding pressure air valve inside and foot switch outside is **MFG-5A**. As a convenient and precision micropipette tip microforge/microgrinder, the **MFG-5** can be combined with a **PMP-102** or a **PMP-107** micropipette/multipipette puller to compose of a complete and ideal micropipette production work station. To select the correct model, please see the following tables:

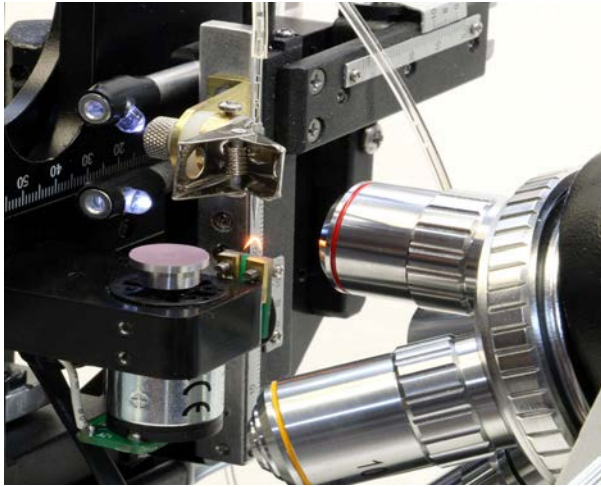
### MFG Microforge-Grinding Center Specifications:

	<b>MFG-5</b>	<b>MFG-5A</b>	<b>MFG-5AP</b>
<b>Body</b>	Horizontal Binocular microscope.	Horizontal Binocular microscope.	Horizontal Binocular microscope.
<b>Eyepiece</b>	10x, 20xWF. Optional 10x Scaled.	10x, 20xWF. Optional 10x Scaled.	10x, 20xWF. Optional 10x Scaled.
<b>Objective lenses</b>	4x, 10x/0.25, Optional: 20x, 40x/0.6 Long Working Distance.	4x, 10x/0.25, Optional: 20x, 40x/0.6 Long Working Distance.	4x, 10x/0.25, Optional: 20x, 40x/0.6 Long Working Distance.
<b>Light</b>	Two adjustable back ground and contour power LED lights.	Two adjustable back ground and contour power LED lights.	Two adjustable back ground and contour power LED lights.
<b>Pipette movement</b>	Two-axial manipulator and coarse-fine focusing adjustment.	Two-axial manipulator and coarse-fine focusing adjustment.	Two-axial manipulator and coarse-fine focusing adjustment.
<b>Heater/grinder movement</b>	Two-axial manipulator with three-dimensional adjustment.	Two-axial manipulators with three-dimensional adjustment.	Precision ball rail manipulators with three-dimensional coarse/fine adjustment and setting.
<b>Pipette holder</b>	Turnable Easy-clamp for single or multipipette holding.	Turnable Easy-clamp for single or multipipette holding.	Turnable Easy-clamp for single or multipipette holding.
<b>Heater</b>	Precision platinum wire heater	Precision platinum wire heater	Precision platinum wire heater
<b>Microgrinder</b>	0.1,0.5,1,3um diamond grinding disks with precise micromotor direct-driving.	0.1,0.5,1,3um diamond grinding disks with precise micromotor direct-driving.	0.1,0.5,1,3um diamond grinding disks with precise micromotor direct-driving.
<b>Air in/output</b>	N/A	Pressure valve, air jet foot switch and in/output connectors,	Pressure valve, air jet foot switch and in/output connectors,
<b>Accessory</b>	One foot switch. Syringe with special connector tubing.	Two foot switches. Syringe with special connector tubing. In/output air tubing.	Two foot switches. Syringe with special connector tubing. In/output air tubing
<b>Power Supply</b>	30W, preset 120 or 240VAC	30W, preset 120 or 240VAC	30W, preset 120 or 240VAC



<b>Model Selection:</b>	MF-5s	MF-5	MF-5P	MFG-5	MFG-5A	MFG-5AP	MFG-5APT	M1G-5	M2G-5	M2G-5A	M2G-5AP	M2G-5APT
Platinum Filament Micro-Heater	1	1	1	1	1	1	1					
4 Grades Diamond Disk Microgrinder				1	1	1	1	1	2	2	2	2
Pressure Air In/output					v	v	v			v	v	v
Trinocular(T)Binocular(B)Monocular(S)	S	B	B	B	B	B	T	B	B	B	B	T
+Tool Precision Fine/Coars Movement			v			v	v				v	v

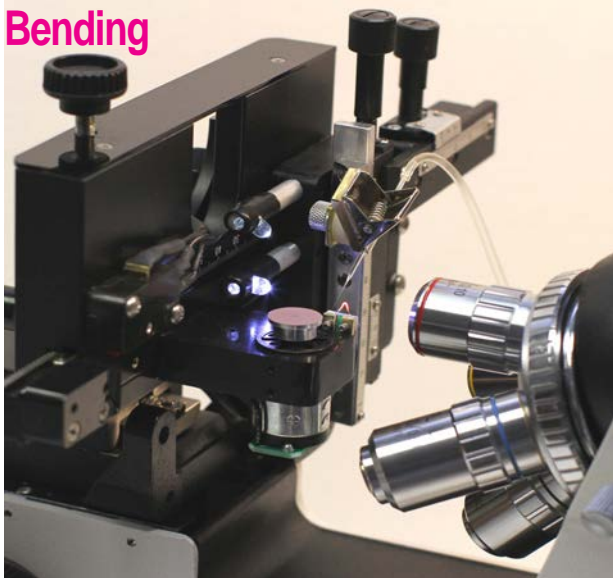
## Micro - Forging



## Micro - Grinding



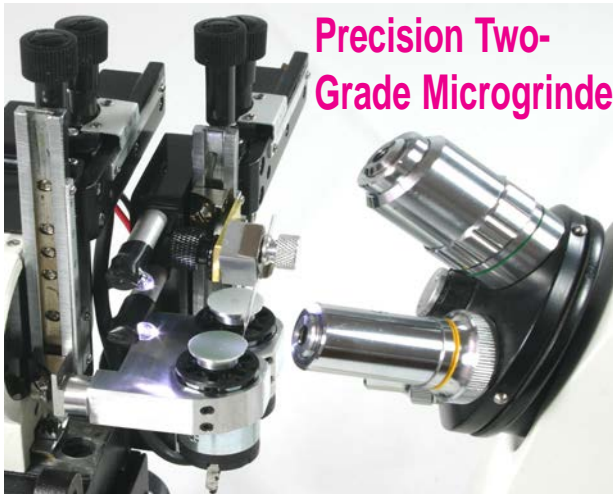
## Bending



## MFG-5APT w/ Digital Camera



## Precision Two- Grade Microgrinder



## MFG-5APT Wet- Grinding





## Microforge-Grinding Center MFG-5APD (with digital camera)

### Specifications:

MFG-5APD	
Body	Horizontal Binocular microscope.
Eyepiece	WF10x/18, WF20x/18, . Optional 10x Scaled.
Objective lenses	4x/0.10 WD18 mm , 10x/0.25 WD6.5, Optional: 20x/0.40 WD 8.6mm, 40x/0.60 WD3.73 mm Long Working Distance.
Light	Two adjustable back ground and contour power LED lights.
Pipette movement	Two-axial manipulator and coarse-fine focusing adjustment.
Heater/grinder movement	Precision ball rail manipulators with three-dimensional coarse/ fine adjustment and setting.
Pipette holder	360 degree Turnable Easy-clamp for single or multipipette holding.
Heater	Precision platinum wire heater
Microgrinder	0.1, 0.5, 1, 3um diamond grinding disks with precise micromotor direct-driving.
Air in/output	Pressure valve, air jet foot switch and in/output connectors,
Accessory	Two foot switches. Syringe with special connector tubing. In/ output air tubing
Power Supply	30W, preset 120 or 240VAC.
Digital camera	Microscope can direct link to computer. Configuration: 2048x1536 pixels (3M pixels)-0.5x reduction lens to get larger field of view - 1mm/100 division calibration - frame - software compatible with Windows XP/7/8/10, Mac OS -capturing microforge/grinding images, recording live video, measuring lengths, angles, areas, editing images.





# Accessories



## Accessories Description:

### IP-1

Standard 6 feet 1/4" O.D. input tubing with connector to PM and 1/4" swift-fit connector for source air. Longer tubing can be selected.

### OP-2

Teflon output tubing with connector to PM and male luer connector for pipette holders or vials. There are three sizes: 1.8, 2.0, 2.2 mm O.D.. Teflon tubing can be selected.

### OP-4.5, OP-10, OP-30

4.5 ml, 10 ml, or 30 ml vial with In/output tubing from top of vial, and connectors to fit for HOLD1-4-7, OP-2.

### OV-1.5, OV-5, OV-10, OV-30

1.5 ml, 5 ml, 10 ml or 30 ml vial with input female luer on top and output male luer in bottom.

### STB-1.5, STB-4.5, STB-10, STB-30

OV or OP-1.5, 4.5, 5, 10 or 30 ml vial holder. 5x or 8x vial holders can be selected.

Air Switch Quick connect 1/4" OD tubing, manual switch air on/off. T-Connector Quick connect 3-way 1/4" OD tubing.

1/4-3/8 Connector Quick connect 1/4" OD to 3/8" OD tubing.

UP-3, UP-4, UP-7 Un-pulled 3, 4, 7-barrel pipette.

PP-4 Pulled 4-barrel pipette. PP-7 Pulled 7-barrel pipette.

### HOLD-1

Stainless Steel Pipette holder (L 150 mm, D 6.36 mm) for 1-1.5 mm O.D. single pipette.

### HOLD-1S, HOLD-1SE

Stainless Steel Pipette holder (L 170 mm, D 4.8 mm) for single 1-1.5 mm O.D. pipette.

### HOLD-4

Pipette holder (6.35 mm OD) for 4-barrel pulled pipette with 4x 1/32 I.D. Tygon tubing & female luer connector for 1 mm OD barrel.

### HOLD-7

Pipette holder (6.35 mm OD) for 7-barrel pulled pipette with 4x 1/32 I.D. Tygon tubing & female luer connector for 1 mm OD barrel.

PM-KP Remote key pad for PM2000, PM2000B or PM8000.

RK-1 Rack mounting kits with handles for PM1000 or PM2000.

RK-2 Rack mounting kits with handles for PM2000B or PM8000.

FSW Foot Switch for PM series and Microforges.

HC-2 Heat coil for PMP-102.

HC-7 Heat coil for PMP-107.

HC-7L Heat coil for PMP-102LD, PMP-107Le or PMP-107Lr.

### MOUSE-1, MOUSE-2

Special mice can remote control of Injection, Hold and Fill or programmed functions for PM1000 or PM2000, PM2000B, PM8000.

### Optional pressure air source for PM or PMP series:

### Light and Quiet Portable Air Compressor w/ 1 Gal. Tank

Ultra quiet - only 56 dB. Oil-free pump. Lightweight for easy transporting - 29.5 lbs. 1 Gal. steel tank. Powerful 0.6 HP. 1.60 CFM at 40 PSI and 1.20 CFM at 90 PSI. Low amp draw - 4.5 Amp. California Air Tools Cat 1p1060s.

Joystick Hydraulic 3D  
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PMP-107 Programmable Multipipette Puller



PMP-102 Programmable  
Micropipette Puller



IMS-03 Inverted Microscope  
Microinjection

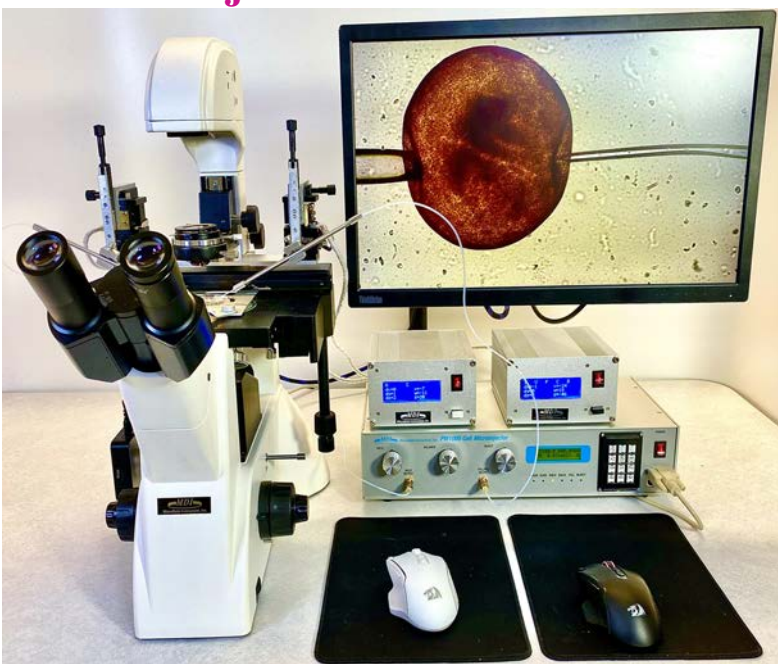


PMP-102Q Programmable  
Quartz Micropipette Puller



PMP-107Le Programmable  
Super Length Multipipette Puller

## Mouse Control Micromanipulators and Microinjection Work Station



WIRELESS MOUSE COMPLETE CONTROL  
3D MICROMANIPULATOR and MICROINJECTOR



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